

This Excel spreadsheet calculates solid fuel appliance efficiency and heat output in accordance with the procedure specified in CSA B415.1-09. In general the column headings correspond to the variables used in the Standard.

All data from a test run are entered on the "Data" sheet. The cells requiring data entry are highlighted. Please note that input data can be entered in either yard/pound or SI units. Select the units in cells F4 and F5 of the "Data" sheet.

Particulate emissions determined using the dilution tunnel method should be entered in cell C13 of the "Data" sheet as total grams of emissions.

Since oxygen concentrations are calculated for the efficiency determination, entry of measured oxygen data is optional. However, it might be useful to include the measured oxygen values for comparison to the calculated values for diagnostic purposes. A deviation of more than 1 or 2 percentage points can indicate inaccurate CO, CO<sub>2</sub>, or fuel composition input data.

Selection of an appliance type in cell F2 of the "Data" sheet is needed for the air/fuel ratio calculation in accordance with Clause 16.3.5 of the Standard.

The "CSA B415.1 Calculations" and "Report" sheets include calculation of efficiencies based on the Lower Heating Value (LHV) of the fuel, which is not required in CSA B415.1-09. The LHV is calculated from the Higher Heating Value (HHV) and fuel composition data in accordance with ASTM E711.

The "CSA B415.1 Calculations" sheet is locked and password protected to prevent inadvertent modifications.

The "Chart" sheet includes a chart of flue gas composition data and fuel consumption. The range of cells in the "CSA B415.1 Calculations" sheet to be charted or plotted might need to be adjusted to correspond to the number of data points entered.

Please report any errors or problems to Tony Joseph at CSA.

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VERSION: 2.2 12/14/2009

Manufacturer: AC Components

Model: 620-10

Date: 8/18/2016

Run: 3

Control #: G102067594

Test Duration: 360

Output Category: 2

Wood Moisture (% wet): 10.56

Load Weight (lb wet): 77.21

Burn Rate (dry kg/h): 5.22

Total Particulate Emissions: 50.41 g

Appliance Type: Pellet (Cat, Non-Cat, Pellet)

Temp. Units F (F or C)  
Weight Units lb (kg or lb)

Default Fuel Values

	D. Fir	Oak
HHV (kJ/kg)	19,810	19,887
%C	48.73	50
%H	6.87	6.6
%O	43.9	42.9
%Ash	0.5	0.5

Fuel Data

Corn

HHV	16,332	kJ/kg
%C	42.29	
%H	6.49	
%O	49.9	
%Ash	1.32	

Note 1: For other fuels, use the heating value and fuel composition determined by analysis of fuel sample in accordance with Clause 9.2.

Averages 0.00 5.12 15.65 365.51 81.09

Temp. (°F)

Elapsed Time (min) Fuel Weight Remaining (lb) Flue Gas Composition (%) CO CO<sub>2</sub> O<sub>2</sub> Flue Gas Room Temp

Elapsed Time (min)	Fuel Weight Remaining (lb)	CO	CO <sub>2</sub>	O <sub>2</sub>	Flue Gas	Room Temp
0	77.21	0.01	3.11	17.63	244.6	80.8
1	77.21	0.01	2.97	17.75	235.3	81.0
2	77.21	0.01	2.86	17.84	228.2	81.2
3	77.22	0.01	2.70	18.03	224.4	80.2
4	77.21	0.01	2.59	18.13	221.4	80.4
5	77.21	0.01	2.57	18.15	217.0	80.3
6	77.19	0.01	2.48	18.25	212.0	80.4
7	77.21	0.02	2.31	18.44	208.0	80.6
8	77.18	0.02	2.19	18.57	203.0	80.9
9	77.19	0.03	2.14	18.61	198.0	80.9
10	77.09	0.03	2.07	18.67	293.0	80.6
11	76.55	0.11	2.52	17.44	345.6	80.5
12	76.40	0.01	5.00	15.33	376.1	80.6
13	76.08	0.00	5.48	14.88	408.2	80.6
14	75.90	0.00	6.06	14.33	423.7	80.8
15	75.38	0.00	6.62	13.71	423.7	80.9
16	75.04	0.00	6.59	13.91	433.2	80.6
17	74.77	0.00	6.19	14.32	433.2	80.4
18	74.41	0.00	6.51	13.93	437.3	80.8

Note 2: In cases where the "Fuel Weight Remaining" is the same for three or more readings in a row, a "divide by zero error" will occur in the calculation sheet. In such cases, adjust the weight values by interpolation between the first occurrence and the next reading showing a decrease in weight.

**Manufacturer:** AC Components  
**Model:** 620-10  
**Date:** 08/18/16  
**Run:** 3  
**Control #:** G102067594  
**Duration:** 360 min

Note: In the "Input data", "Calc. % O<sub>2</sub>", "Fuel Properties", and "Mass Balance" columns, [e], [d], [g], [a], [b], [c], [h], [u], [w], [j], and [k] refer to their respective variables in Clauses 13.7.3 to 13.7.5.

Ultimate CO<sub>2</sub>  
 CO<sub>2-ult</sub> 20.67  
 F<sub>o</sub>  
 #DIV/0!

Overall Heating Efficiency:	#DIV/0!	Air Fuel Ratio (A/F)	#DIV/0!
Combustion Efficiency:	#DIV/0!	Dry Molecular Weight (M <sub>e</sub> )	#DIV/0!
Heat Transfer Efficiency:	#DIV/0!	Dry Moles Exhaust Gas (N <sub>e</sub> ):	2254.04 %HC
		Air Fuel Ratio (A/F)	#DIV/0! 0.8

Heat Output: #DIV/0! Btu/h #DIV/0! kJ/h  
 Heat Input: 80,908 Btu/h 85,291 kJ/h  
 Burn Duration: 6.00 h  
 Burn Rate: 11.51 lb/h 5.222 kg/h  
 Stack Temp: 134.4 Deg. F 56.9 Deg. C

	HHV	LHV
Eff	#DIV/0!	#DIV/0!
Comb Eff	#DIV/0!	#DIV/0!
HT Eff	#DIV/0!	#DIV/0!
Output	#DIV/0!	kJ/h
Burn Rate	5.22	kg/h
Grams CO	#DIV/0!	g
Input	85,291	kJ/h
MC wet	10.56	
Averages	0.00	1.88

INPUT DATA				Oxygen Calculation			Input Data		Combust	Heat	Net	Air	Wet Wt	% Wet	Dry Wt.	% Dry	Total	Carbon
Elapsed Time	Weight Remaining (kg)	% CO [e]	% CO <sub>2</sub> [d]	Excess Air EA	Total O <sub>2</sub>	Calc. % O <sub>2</sub> [g]	Flue Gas (°C)	Room Temp (°C)	Eff %	Transfer %	Eff %	Fuel Ratio	Now	x Consumed	Now	y Consumed	Input	/12= [a]
0	35.03	0.01	3.11	562.7%	20.90	17.79	118.1	27.1	101.4%	70.0%	71.0%	33.3	35.03	0.00	31.33	0.00	0	3.52
1	35.03	0.01	2.97	594.5%	20.90	17.93	112.9	27.2	101.5%	70.3%	#DIV/0!	34.9	35.03	0.00	31.33	0.00	0	3.52
2	35.03	0.01	2.86	620.2%	20.90	18.04	109.0	27.3	101.5%	70.6%	71.7%	36.2	35.03	0.00	31.33	0.00	-40	3.52
3	35.04	0.01	2.70	662.3%	20.90	18.20	106.9	26.8	101.7%	70.0%	#DIV/0!	38.4	35.04	-0.02	31.34	-0.02	0	3.52
4	35.03	0.01	2.59	695.6%	20.91	18.31	105.2	26.9	101.7%	69.6%	70.8%	40.1	35.03	0.00	31.33	0.00	40	3.52
5	35.03	0.01	2.57	702.6%	20.91	18.34	102.8	26.9	101.8%	70.1%	71.3%	40.4	35.03	0.00	31.33	0.00	81	3.52

Moisture Content  $M_{owb}$ : 10.558

Combustion Efficiency: #DIV/0!  
 Total Input (kJ): 511,747 485,367 (Btu)  
 Total Output (kJ): #DIV/0! #DIV/0! (Btu)  
 Efficiency: #DIV/0!  
 Total CO (g): #DIV/0!

Moisture of Wood (wet basis): 10.558  
 Initial Dry Weight  $W_{do}$  (kg): 31.33  
 Moisture Content Dry 11.80

Dry kg : 31.33  
 CA: 42.29  
 HY: 6.49  
 OX: 49.9

Load Weight (kg): 35.03  
 Fuel Heating HHV LHV HHV LHV  
 Value in kJ/kg - CV: 16,332 14,933 Btu/lb 7026.2 6424.2

6.49	3.12	16332.00	10.56	#DIV/0!	#DIV/0!	#DIV/0!	#DIV/0!	#DIV/0!	#DIV/0!	#DIV/0!	#DIV/0!	#DIV/0!	#DIV/0!	#DIV/0!	#DIV/0!	6.56	330.10	2378.06	1762.26	1706.93	1689.43	
Fuel Properties			Mw	Mass Balance					kg Wood per	Moles per kg of Dry Wood							Moisture	Stack	Heat Content Change - Ambient to Stack			
Hydrogen	Oxygen	Calorific	Moisture	(moles/100 mole dry flue gas)					100 mole dfp								Present	Temp	Flue Gas Constituent			
/1= [b]	/16= [c]	Value	Fuel Burnt	[h]	[u]	[w]	[j]	[k]	Nk	CO <sub>2</sub>	O <sub>2</sub>	CO	HC	N <sub>2</sub>	H <sub>2</sub> O		K	CO <sub>2</sub>	O <sub>2</sub>	CO	N <sub>2</sub>	
6.49	3.12	16332.00	10.56	79.10	20.98	0.88	2.90	-0.03	0.09	35.89	205.30	0.11	-0.29	913.02	33.47	6.56	391.29	3601.49	2720.99	2648.57	2618.67	
6.49	3.12	16332.00	10.56	79.09	20.98	0.84	2.77	-0.03	0.08	35.90	216.99	0.12	-0.31	957.19	33.50	6.56	386.10	3386.11	2561.09	2493.62	2465.32	
6.49	3.12	16332.00	10.56	79.09	20.98	0.81	2.67	-0.03	0.08	35.91	226.46	0.12	-0.32	992.99	33.53	6.56	382.16	3220.90	2438.14	2374.40	2347.35	
6.49	3.12	16332.00	10.56	79.09	20.98	0.76	2.52	-0.03	0.08	35.93	241.97	0.13	-0.34	1051.63	33.57	6.56	380.05	3156.58	2390.84	2328.67	2302.07	
6.49	3.12	16332.00	10.56	79.09	20.98	0.73	2.42	-0.03	0.07	35.94	254.26	0.14	-0.36	1098.10	33.61	6.56	378.39	3085.31	2337.65	2277.05	2251.00	
6.49	3.12	16332.00	10.56	79.09	20.98	0.72	2.40	-0.03	0.07	35.94	256.84	0.14	-0.37	1107.84	33.62	6.56	375.94	2987.30	2264.61	2206.21	2180.91	

2349.26 2040.47 271.95			SUMS							AVERAGE	SUMS						
			#DIV/0!	#DIV/0!	#DIV/0!	#DIV/0!	#DIV/0!	#DIV/0!	295997.07	#DIV/0!	#DIV/0!	#DIV/0!	#DIV/0!	#DIV/0!	#DIV/0!	#DIV/0!	
Temperature	Room Temp	K	Energy Losses (kJ/kg of Dry Fuel) Flue Gas Constituent							Total Loss Rate	Total Loss	Chemical Loss 1	Sensible and Latent Loss	Total Output	Chem Loss 2	Grams Produced	
CH <sub>4</sub>	H <sub>2</sub> O		CO <sub>2</sub>	O <sub>2</sub>	CO	N <sub>2</sub>	CH <sub>4</sub>	H <sub>2</sub> O Comb	H <sub>2</sub> O Fuel MC						CO	HC	
3443.74	3170.27	300.26	129.26	558.62	32.44	2390.89	-261.18	1577.69	309.14	4736.86	0.00	0	0.00	0	0	0.00	0.00
3231.62	2985.01	300.36	121.57	555.72	34.12	2359.78	-276.04	1573.06	307.92	4676.13	0.00	0	0.00	0	0	0.00	0.00
3069.54	2842.46	300.49	115.67	552.13	35.29	2330.90	-288.17	1569.56	306.99	4622.38	-11.43	1	-12.06	-29	1	-0.01	0.01
3005.23	2787.82	299.94	113.40	578.51	37.56	2420.92	-307.95	1569.80	306.63	4718.88	0.00	0	0.00	0	0	0.00	0.00
2935.64	2726.09	300.04	110.88	594.38	39.02	2471.82	-323.76	1569.38	306.23	4767.95	11.80	-1	12.50	29	-1	0.01	-0.01
2839.70	2641.37	300.00	107.36	581.65	39.65	2416.10	-326.90	1566.86	305.67	4690.39	23.21	-1	24.62	58	-1	0.02	-0.03

# Intertek

**Manufacturer:** AC Components  
**Model:** 620-10  
**Date:** 08/18/16  
**Run:** 3  
**Control #:** G102067594  
**Test Duration:** 360  
**Output Category:** 2

**Technicians:** \_\_\_\_\_  
 \_\_\_\_\_  
 \_\_\_\_\_

**Test Results in Accordance with CSA B415.1-09**

	HHV Basis	LHV Basis
Overall Efficiency	#DIV/0!	#DIV/0!
Combustion Efficiency	#DIV/0!	#DIV/0!
Heat Transfer Efficiency	#DIV/0!	#DIV/0!

Output Rate (kJ/h)	#DIV/0!	#DIV/0!	(Btu/h)
Burn Rate (kg/h)	5.22	11.51	(lb/h)
Input (kJ/h)	85,291	80,908	(Btu/h)

Test Load Weight (dry kg)	31.33	69.06	dry lb
MC wet (%)	10.558		
MC dry (%)	11.80		
Particulate (g)	50.41		
CO (g)	#DIV/0!		
Test Duration (h)	6.00		

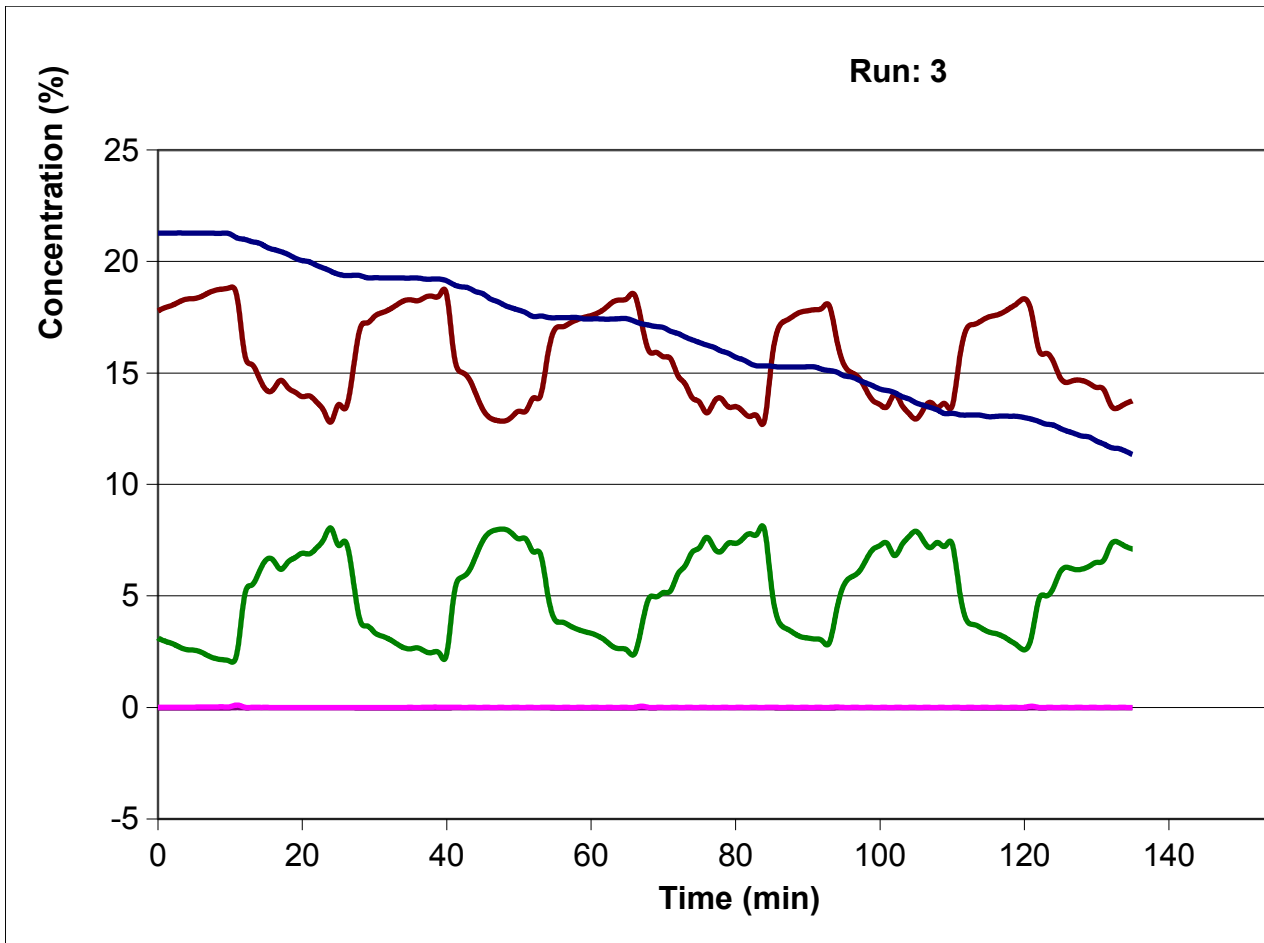
Emissions	Particulate	CO
g/MJ Output	#DIV/0!	#DIV/0!
g/kg Dry Fuel	1.61	#DIV/0!
g/h	8.40	#DIV/0!
lb/MM Btu Output	#DIV/0!	#DIV/0!

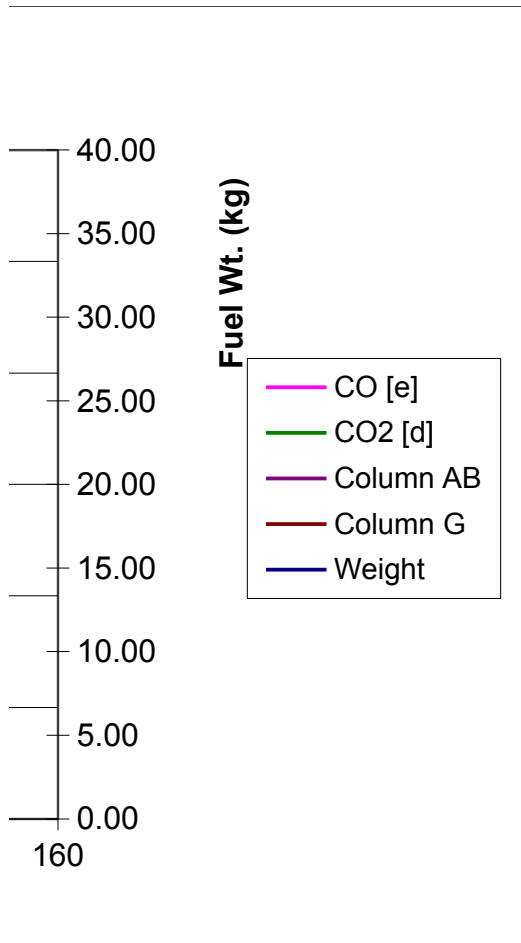
Air/Fuel Ratio (A/F)	#DIV/0!
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VERSION:

2.2

12/14/2009





Note: In the legend, [d], [e], [g], and [k] refer to their respective variables in Clauses 13.7.3 and 13.7.5