

This Excel spreadsheet calculates solid fuel appliance efficiency and heat output in accordance with the procedure specified in CSA B415.1-09. In general the column headings correspond to the variables used in the Standard.

All data from a test run are entered on the "Data" sheet. The cells requiring data entry are highlighted. Please note that input data can be entered in either yard/pound or SI units. Select the units in cells F4 and F5 of the "Data" sheet.

Particulate emissions determined using the dilution tunnel method should be entered in cell C13 of the "Data" sheet as total grams of emissions.

Since oxygen concentrations are calculated for the efficiency determination, entry of measured oxygen data is optional. However, it might be useful to include the measured oxygen values for comparison to the calculated values for diagnostic purposes. A deviation of more than 1 or 2 percentage points can indicate inaccurate CO, CO₂, or fuel composition input data.

Selection of an appliance type in cell F2 of the "Data" sheet is needed for the air/fuel ratio calculation in accordance with Clause 16.3.5 of the Standard.

The "CSA B415.1 Calculations" and "Report" sheets include calculation of efficiencies based on the Lower Heating Value (LHV) of the fuel, which is not required in CSA B415.1-09. The LHV is calculated from the Higher Heating Value (HHV) and fuel composition data in accordance with ASTM E711.

The "CSA B415.1 Calculations" sheet is locked and password protected to prevent inadvertent modifications.

The "Chart" sheet includes a chart of flue gas composition data and fuel consumption. The range of cells in the "CSA B415.1 Calculations" sheet to be charted or plotted might need to be adjusted to correspond to the number of data points entered.

Please report any errors or problems to Tony Joseph at CSA.

Tony Joseph
A.L.P. (Tony) Joseph
Project Manager, Energy & Utilities
Canadian Standards Association
5060 Spectrum Way, Suite 100
Mississauga, ON
L4W 5N6
Tel: 416-747-4035
Direct Fax: 416-401-6807
E-mail: tony.joseph@csa.ca

Spreadsheet created by: Rick Curkeet, PE, Intertek Testing Services, NA Inc.
Version 2.2 14 December 2009

VERSION: 2.2

12/14/2009

Manufacturer: AC Components

Model: 620-10

Date: 8/17/2016

Run: 2

Control #: G102067594

Test Duration: 360

Output Category: 1

Appliance Type: Pellet (Cat, Non-Cat, Pellet)

Temp. Units F (F or C)
Weight Units lb (kg or lb)

Default Fuel Values

	D. Fir	Oak
HHV (kJ/kg)	19,810	19,887
%C	48.73	50
%H	6.87	6.6
%O	43.9	42.9
%Ash	0.5	0.5

Wood Moisture (% wet): 10.56
Load Weight (lb wet): 47.68
Burn Rate (dry kg/h): 3.22
Total Particulate Emissions: 33.88 g

Fuel Data

Corn

HHV 16,332 kJ/kg
%C 42.29
%H 6.49
%O 49.9
%Ash 1.32

Note 1: For other fuels, use the heating value and fuel composition determined by analysis of fuel sample in accordance with Clause 9.2.

Averages 0.03 4.19 17.35 267.34 81.65

Temp. (°F)

Elapsed Time (min) Fuel Weight Remaining (lb) Flue Gas Composition (%) CO CO₂ O₂ Flue Gas Room Temp

Elapsed Time (min)	Fuel Weight Remaining (lb)	CO	CO ₂	O ₂	Flue Gas	Room Temp
0	47.68	0.02	7.36	13.28	472.9	80.1
1	47.55	0.02	6.83	13.91	426.0	80.2
2	47.20	0.02	6.01	14.89	310.1	80.3
3	47.21	0.03	4.32	16.72	268.5	80.1
4	47.20	0.01	3.69	17.36	248.5	81.1
5	47.21	0.01	3.58	17.55	235.0	79.9
6	47.21	0.01	3.37	17.89	225.4	80.2
7	47.21	0.01	3.21	18.17	218.9	80.1
8	47.07	0.01	3.09	18.39	212.2	80.2
9	47.10	0.02	3.00	18.64	206.8	79.4
10	47.04	0.02	2.91	18.71	201.9	81.2
11	47.06	0.02	2.88	18.78	197.5	80.5
12	47.12	0.02	2.82	18.90	193.5	80.0
13	47.07	0.02	2.75	18.99	188.8	79.7
14	47.02	0.03	2.58	19.21	185.6	79.7
15	47.07	0.04	2.46	19.39	181.5	79.4
16	47.10	0.05	2.28	19.60	179.0	79.0
17	47.06	0.06	2.19	19.70	177.0	79.5
18	46.93	0.07	2.16	19.73	175.1	79.7

Note 2: In cases where the "Fuel Weight Remaining" is the same for three or more readings in a row, a "divide by zero error" will occur in the calculation sheet. In such cases, adjust the weight values by interpolation between the first occurrence and the next reading showing a decrease in weight.

Manufacturer: AC Components

Model: 620-10

Date: 08/17/16

Run: 2

Control #: G102067594

Test Duration: 360

min

	HHV	LHV
Eff	#DIV/0!	#DIV/0!
Comb Eff	#DIV/0!	#DIV/0!
HT Eff	#DIV/0!	#DIV/0!
Output	#DIV/0!	kJ/h
Burn Rate	3.23	kg/h
Grams CO	#DIV/0!	g
Input	52,672	kJ/h
MC wet	10.56	
Averages	0.01	1.54

Note: In the "Input data", "Calc. % O₂", "Fuel Properties", and "Mass Balance" columns, [e], [d], [g], [a], [b], [c], [h], [u], [w], [j], and [k] refer to their respective variables in Clauses 13.7.3 to 13.7.5.

Ultimate CO₂
 CO_{2-ult} 20.67
 F_o
 #DIV/0!

Air Fuel Ratio (A/F)	
Dry Molecular Weight (M _d)	#DIV/0!
Dry Moles Exhaust Gas (N _r)	2740.75
Air Fuel Ratio (A/F)	#DIV/0!

Overall Heating Efficiency: #DIV/0!
 Combustion Efficiency: #DIV/0! %HC
 Heat Transfer Efficiency: #DIV/0! 0.8
 Heat Output: #DIV/0! Btu/h #DIV/0! kJ/h
 Heat Input: 49,965 Btu/h 52,672 kJ/h
 Burn Duration: 6.00 h
 Burn Rate: 7.11 lb/h 3.225 kg/h
 Stack Temp: 98.0 Deg. F 36.7 Deg. C

INPUT DATA				Oxygen Calculation			Input Data		Combust	Heat	Net	Air	Wet Wt	% Wet	Dry Wt.	% Dry	Total	Carbon
Elapsed Time	Weight Remaining (kg)	% CO [e]	% CO ₂ [d]	Excess Air EA	Total O ₂	Calc. % O ₂ [g]	Flue Gas (°C)	Room Temp (°C)	Eff %	Transfer %	Eff %	Fuel Ratio	Now	x Consumed	Now	y Consumed	Input	/12= [a]
0	21.63	0.02	7.36	180.2%	20.84	13.48	245.0	26.7	100.3%	68.0%	68.2%	14.0	21.63	0.00	19.35	0.00	0	3.52
1	21.57	0.02	6.83	202.0%	20.85	14.01	218.9	26.8	100.4%	69.3%	69.6%	15.1	21.57	0.28	19.30	0.28	2061	3.52
2	21.41	0.02	6.01	242.8%	20.86	14.84	154.5	26.9	100.5%	74.6%	74.9%	17.2	21.41	1.02	19.15	1.02	1131	3.52
3	21.42	0.03	4.32	375.1%	20.88	16.55	131.4	26.7	100.4%	72.9%	#DIV/0!	23.8	21.42	1.00	19.16	1.00	0	3.52
4	21.41	0.01	3.69	458.2%	20.89	17.19	120.3	27.3	101.1%	72.5%	#DIV/0!	28.0	21.41	1.02	19.15	1.02	0	3.52
5	21.42	0.01	3.58	474.6%	20.89	17.30	112.8	26.6	101.1%	73.4%	74.2%	28.8	21.42	1.00	19.16	1.00	-40	3.52

Moisture Content M_{owb} : 10.558

Combustion Efficiency: #DIV/0!
 Total Input (kJ): 316,033 299,742 (Btu)
 Total Output (kJ): #DIV/0! #DIV/0! (Btu)
 Efficiency: #DIV/0!
 Total CO (g): #DIV/0!

Moisture of Wood (wet basis): 10.558
 Initial Dry Weight W_{do} (kg): 19.35
 Moisture Content Dry 11.80

Dry kg : 19.35
 CA: 42.29
 HY: 6.49
 OX: 49.9

Load Weight (kg): 21.63
 Fuel Heating HHV LHV HHV LHV
 Value in kJ/kg - CV: 16,332 14,933 Btu/lb 7026.2 6424.2

6.49	3.12	16332.00	10.56	#DIV/0!	#DIV/0!	#DIV/0!	#DIV/0!	#DIV/0!	#DIV/0!	#DIV/0!	#DIV/0!	#DIV/0!	#DIV/0!	#DIV/0!	#DIV/0!	6.56	310.03	1529.17	1143.25	1109.87	1097.96
Fuel Properties			Mw	Mass Balance					kg Wood per 100 mole dfp	Moles per kg of Dry Wood						Moisture Present	Stack Temp K	Heat Content Change - Ambient to Stack Flue Gas Constituent			
Hydrogen /1= [b]	Oxygen /16= [c]	Calorific Value	Fuel Burnt	[h]	[u]	[w]	[j]	[k]	Nk	CO ₂	O ₂	CO	HC	N ₂	H ₂ O		K	CO ₂	O ₂	CO	N ₂
6.49	3.12	16332.00	10.56	79.15	20.99	2.09	6.81	-0.02	0.21	35.71	65.40	0.09	-0.09	384.06	33.06	6.56	518.10	9033.93	6647.20	6426.68	6363.27
6.49	3.12	16332.00	10.56	79.14	20.99	1.94	6.32	-0.02	0.19	35.73	73.33	0.08	-0.10	414.10	33.08	6.56	492.06	7882.99	5831.19	5645.50	5588.16
6.49	3.12	16332.00	10.56	79.13	20.99	1.71	5.57	-0.02	0.17	35.74	88.18	0.09	-0.12	470.23	33.12	6.56	427.66	5117.87	3836.89	3727.49	3686.93
6.49	3.12	16332.00	10.56	79.10	20.98	1.23	4.03	-0.02	0.12	35.60	136.47	0.28	-0.17	652.25	33.22	6.56	404.56	4162.30	3136.00	3050.40	3016.41
6.49	3.12	16332.00	10.56	79.10	20.98	1.04	3.44	-0.02	0.10	35.82	166.89	0.12	-0.23	767.75	33.35	6.56	393.42	3682.37	2780.72	2706.37	2675.89
6.49	3.12	16332.00	10.56	79.10	20.98	1.01	3.34	-0.02	0.10	35.83	172.93	0.13	-0.24	790.57	33.37	6.56	385.93	3401.69	2573.29	2505.60	2477.14

1488.60 1327.55 272.07			SUMS							AVERAGE	SUMS						
			#DIV/0!	#DIV/0!	#DIV/0!	#DIV/0!	#DIV/0!	#DIV/0!	291410.55	#DIV/0!	#DIV/0!	#DIV/0!	#DIV/0!	#DIV/0!	#DIV/0!	#DIV/0!	
Temperature		Room Temp	Energy Losses (kJ/kg of Dry Fuel) Flue Gas Constituent							Total Loss Rate	Total Loss	Chemical Loss 1	Sensible and Latent Loss	Total Output	Chem Loss 2	Grams Produced	
CH ₄	H ₂ O	K	CO ₂	O ₂	CO	N ₂	CH ₄	H ₂ O Comb	H ₂ O Fuel MC						CO	HC	
9028.27	7678.72	299.90	322.57	434.70	26.55	2443.90	-76.93	1707.22	338.71	5196.73	0.00	0	0.00	0	0	0.00	0.00
7810.46	6747.84	299.90	281.65	427.61	23.97	2314.05	-88.57	1677.78	332.60	4969.09	626.93	-8	635.04	1434	-8	0.29	-0.20
4958.87	4459.39	300.00	182.90	338.35	27.11	1733.70	-106.81	1604.08	317.59	4096.92	283.79	-6	289.29	848	-6	0.18	-0.13
3999.05	3650.57	299.86	148.17	427.96	80.29	1967.46	-148.80	1581.77	312.29	4369.15	0.00	0	0.00	0	0	0.00	0.00
3524.10	3239.35	300.43	131.91	464.07	35.60	2054.40	-208.42	1574.42	309.59	4361.58	0.00	0	0.00	0	0	0.00	0.00
3245.58	2999.38	299.78	121.87	444.99	36.60	1958.35	-216.00	1567.22	308.02	4221.05	-10.44	0	-10.88	-30	0	-0.01	0.01

Intertek

Manufacturer: AC Components
Model: 620-10
Date: 08/17/16
Run: 2
Control #: G102067594
Test Duration: 360
Output Category: 1

Technicians: _____

Test Results in Accordance with CSA B415.1-09

	HHV Basis	LHV Basis
Overall Efficiency	#DIV/0!	#DIV/0!
Combustion Efficiency	#DIV/0!	#DIV/0!
Heat Transfer Efficiency	#DIV/0!	#DIV/0!

Output Rate (kJ/h)	#DIV/0!	#DIV/0!	(Btu/h)
Burn Rate (kg/h)	3.23	7.11	(lb/h)
Input (kJ/h)	52,672	49,965	(Btu/h)

Test Load Weight (dry kg)	19.35	42.65	dry lb
MC wet (%)	10.558		
MC dry (%)	11.80		
Particulate (g)	33.88		
CO (g)	#DIV/0!		
Test Duration (h)	6.00		

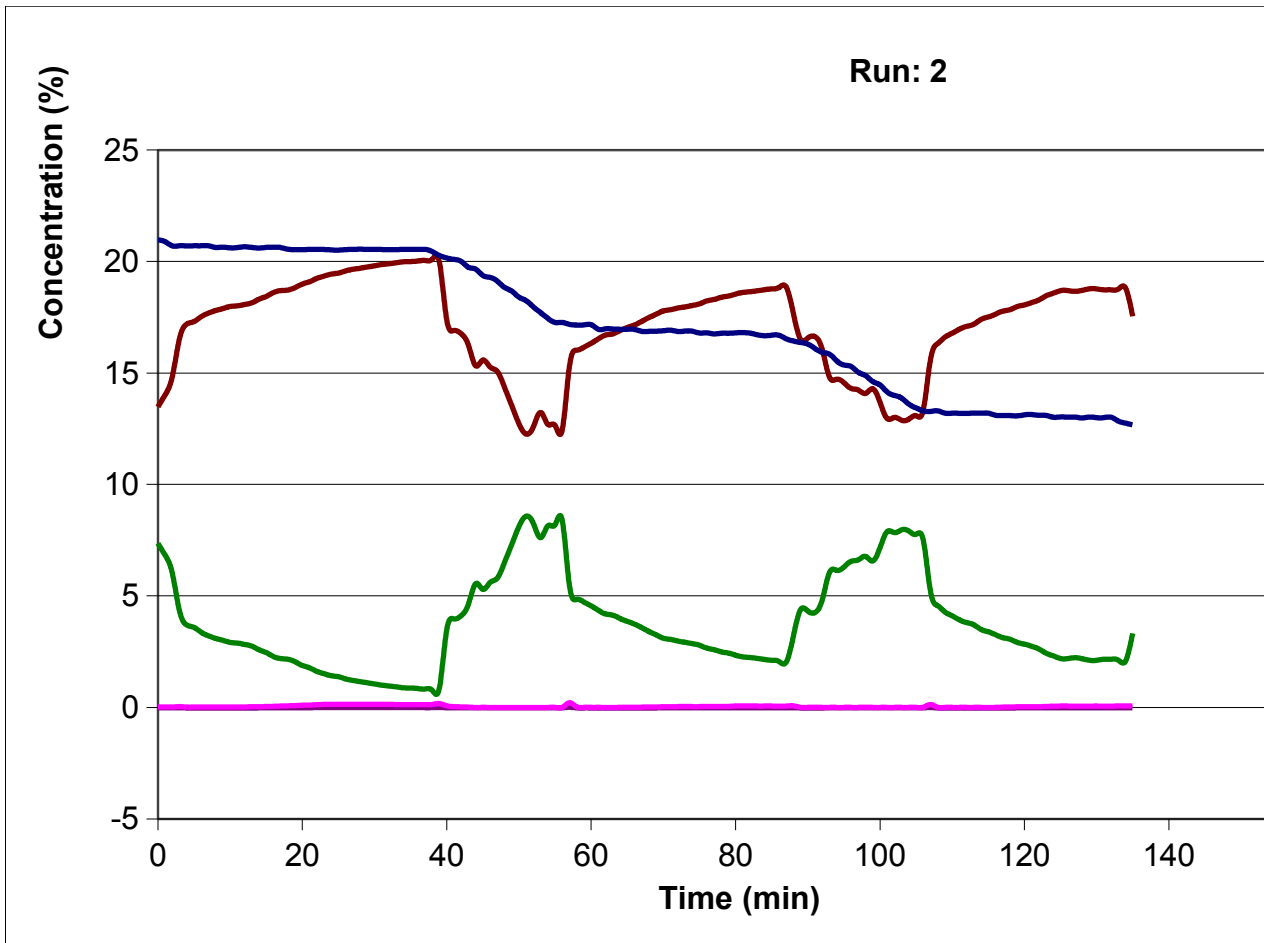
Emissions	Particulate	CO
g/MJ Output	#DIV/0!	#DIV/0!
g/kg Dry Fuel	1.75	#DIV/0!
g/h	5.65	#DIV/0!
lb/MM Btu Output	#DIV/0!	#DIV/0!

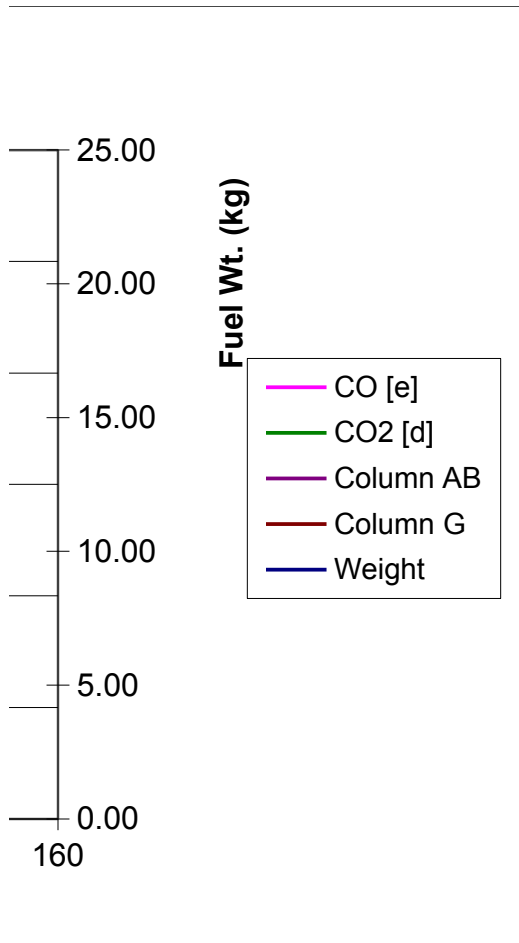
Air/Fuel Ratio (A/F)	#DIV/0!
----------------------	---------

VERSION:

2.2

12/14/2009





Note: In the legend, [d], [e], [g], and [k] refer to their respective variables in Clauses 13.7.3 and 13.7.5